

Date
UserWednesday, 15/08/2007 4:07:14 PM
Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Jot Number : 33964
 Estimate Number : 12722
 P.C. Number : N/A
 This Issue : 15/08/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL / MED FAB
 Previous Run : 32746
 Written By : 07-08-16
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07-02-14 JLM

Drawing Name : GASKET
 Part Number : D353615
 Drawing Number : D3536 REV A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 31/08/2007

Qty: 60 Um: 20 Each

Additional Product

Jot Number:



Seq. #: Machine Or Operation: Description :

1.0 MNE060S063 NEOPRENE SHEET 0.063



Comment: Qty.: 1.0340 sf(s)/Unit Total: 31.0212 sf(s)

NEOPRENE SHEET 0.063

Batch: M105113 IB 07-08-18

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: A

Prog Rev: A

IB 07-08-18

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 07/08/20

counter
x69

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/8/20

69x 59

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: TD Date: 21/09/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 15/08/2007 4:07:14 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 33964

Part Number: D353615

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(29)

Comment: FINAL INSPECTION/W/O RELEASE

7/07/08/21

Job Completion



W 8/10/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order: 33964
Description: Gasket		Part Number: D3536-15
Inspection Dwg: D3536	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
39.15	+/-0.030	39.15	*			
35.65	+/-0.030	35.65	*			
33.65	+/-0.030	33.65	*			
30.15	+/-0.030	30.15	*			
24.90	+/-0.030	24.90	*			
19.65	+/-0.030	19.65	*			
14.40	+/-0.030	14.40	*			
9.15	+/-0.030	9.15	*			
5.65	+/-0.030	5.65	*			
3.90	+/-0.030	3.90	*			
8.00	+/-0.030	8.00	*			
16.00	+/-0.030	16.00	*			
24.00	+/-0.030	24.00	*			
0.30	+/-0.030	.30	*			
0.30	+/-0.030	.30	*			
1.89	+/-0.030	1.88	*			
Ø0.19	+0.005/-0.001	.19	*			

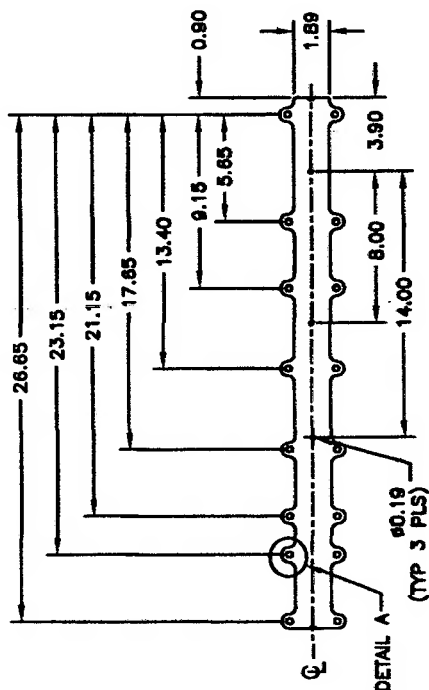
Measured by: IB	Audited by: Ep	Prototype Approval:	N/A
Date: 07-08-18	Date: 07/08/20	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	

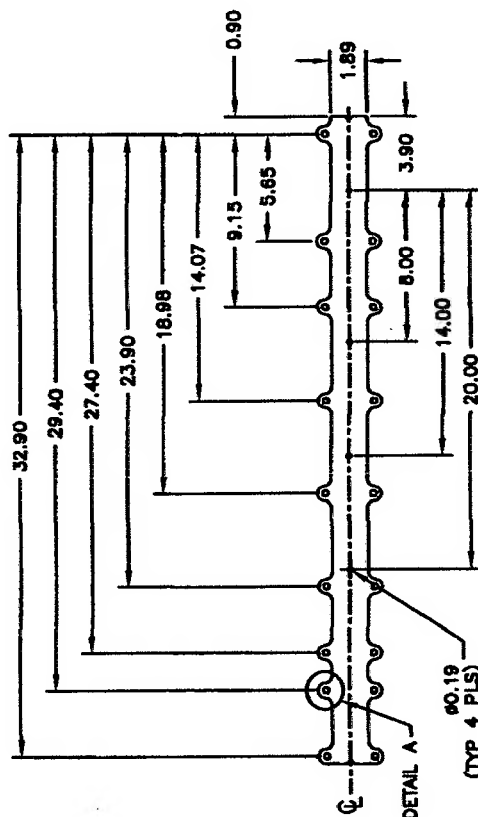


DESIGN CB	DRAWN BY CB	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED PH	APPROVED [Signature]	DRAWING NO. D3536	REV. A SHEET 1 OF 6
DATE 06.10.25		TITLE GASKET	SCALE 1:10
A	06.10.25	NEW ISSUE	

RELEASED
09.02.12



D3536-11 GASKET



D3536-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE080-S.083)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

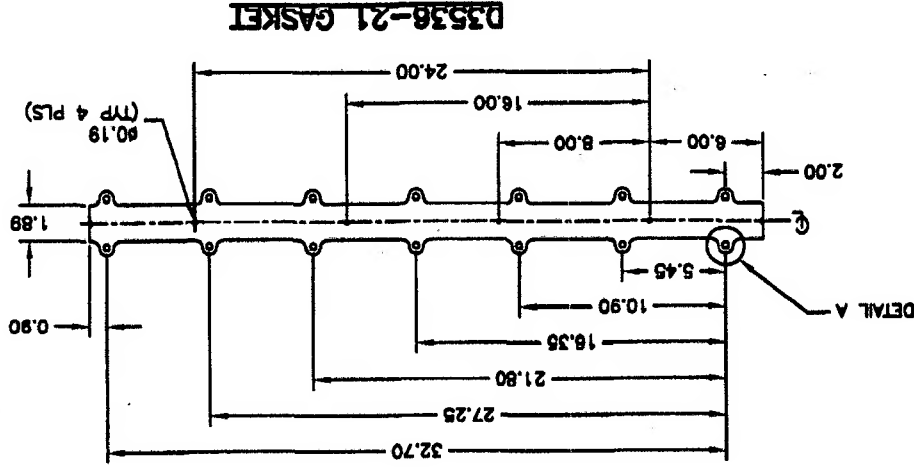
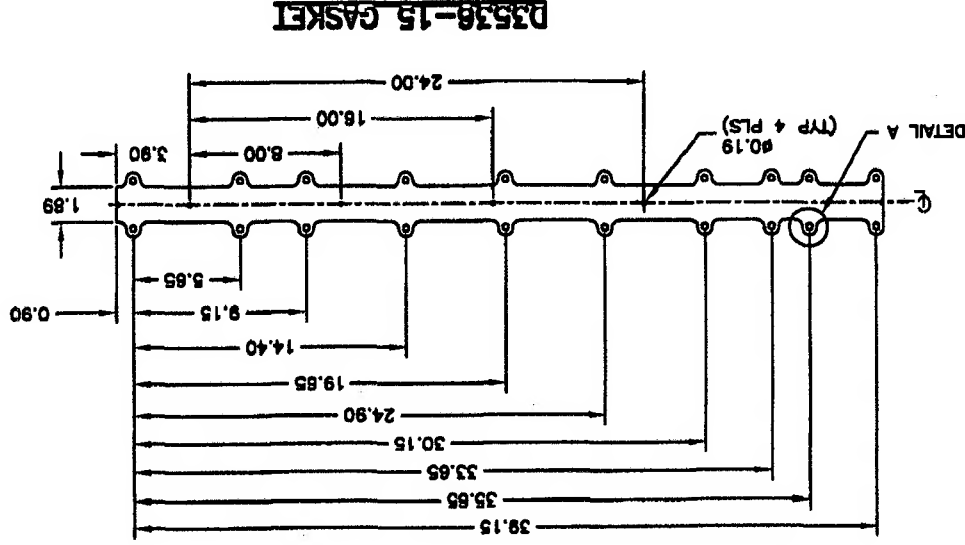
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DATE 06.10.25	TITLE GASKET	SCALE 1:10

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07.02.12



- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 80 DUROMETER (REF DART SPEC. M-NE080-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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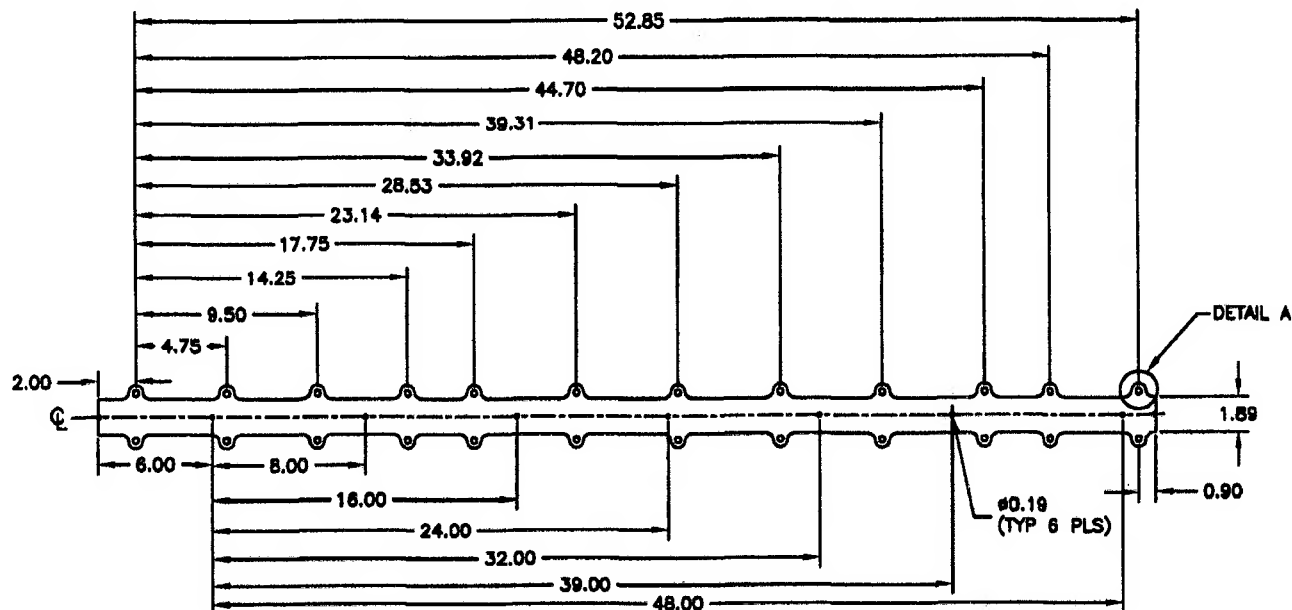
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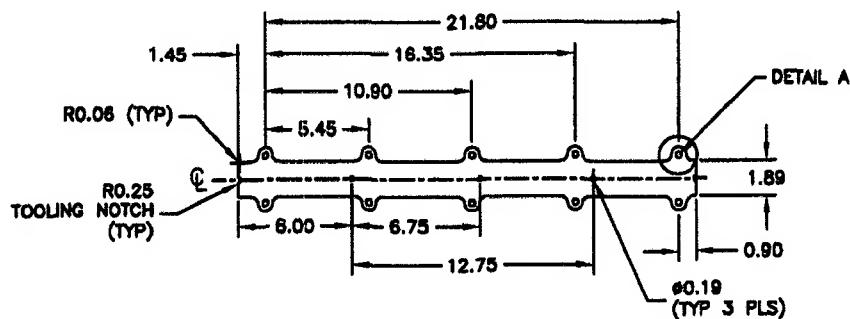
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07-02-02

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DATE	06.10.25	DRAWING NO.	D3536	
		TITLE	GASKET	
				REV. A
				SHEET 3 OF 6
				SCALE
				1:10



D3536-23 GASKET



D3536-25 GASKET

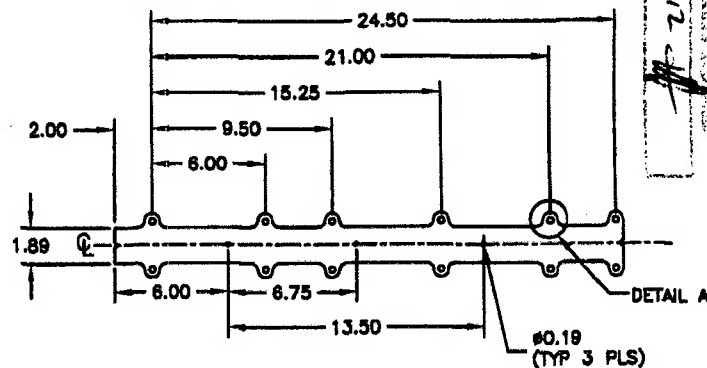
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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
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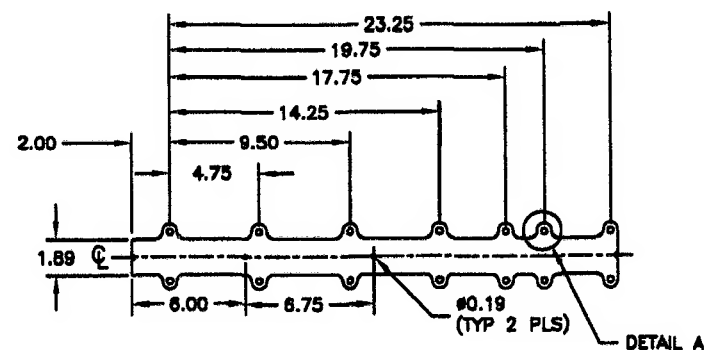
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DATE	06.10.25	TITLE	GASKET	
DRAWING NO.	D3536	SHEET 4 OF 6	REV. A	
SCALE	1:10			

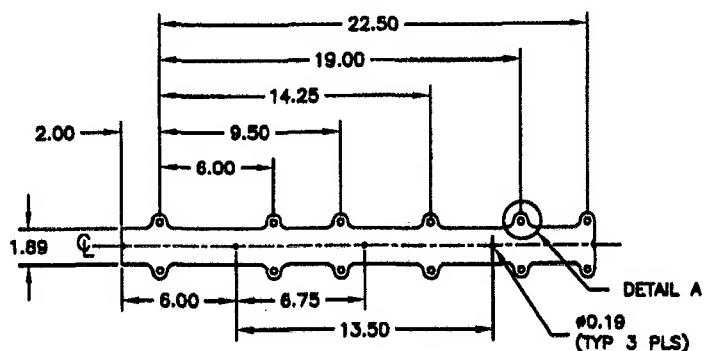
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D3536-33 GASKET



D3536-35 GASKET




D3536-31 GASKET

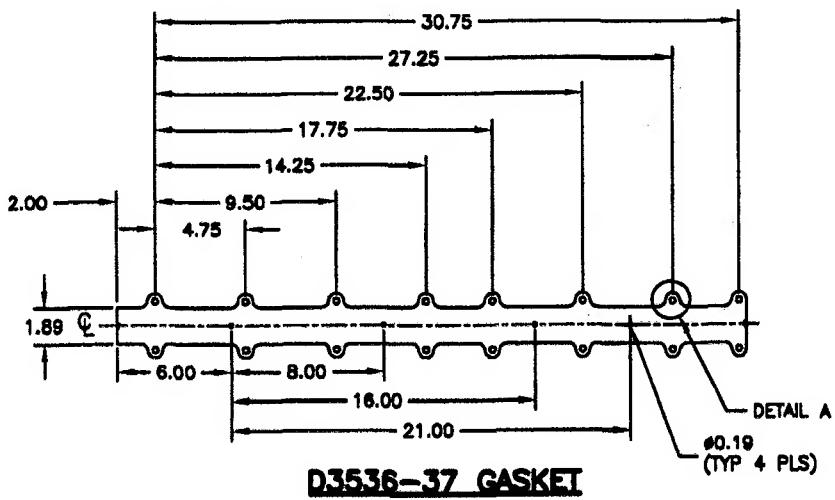
NOTES

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- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
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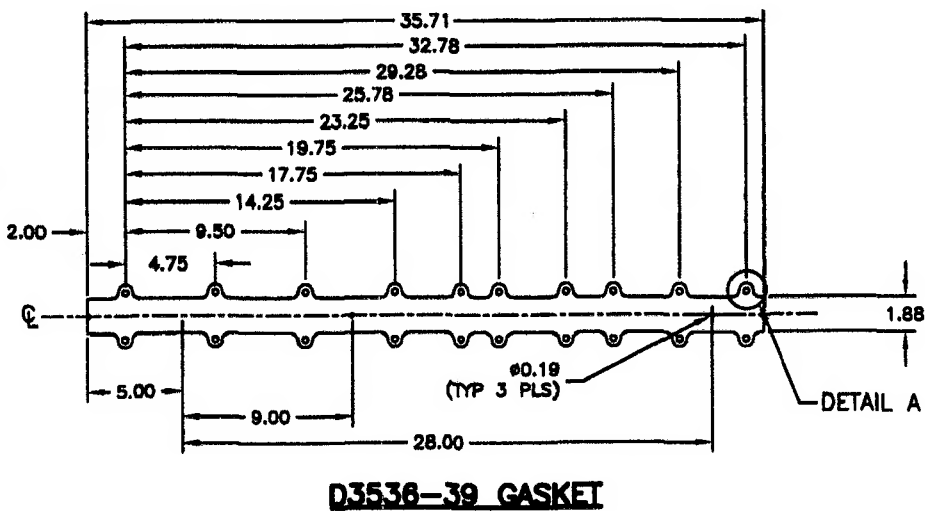
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DATE	06.10.25			TITLE	GASKET
				SCALE	1:10
				REV. A	SHEET 5 OF 6

07.02.12



NOTES

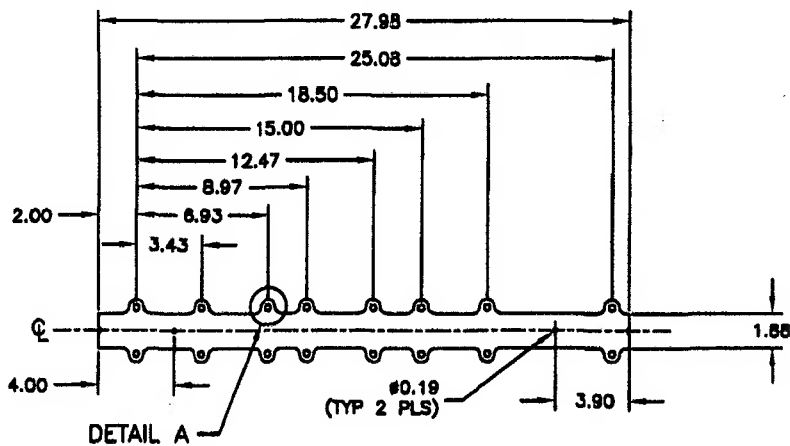
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- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
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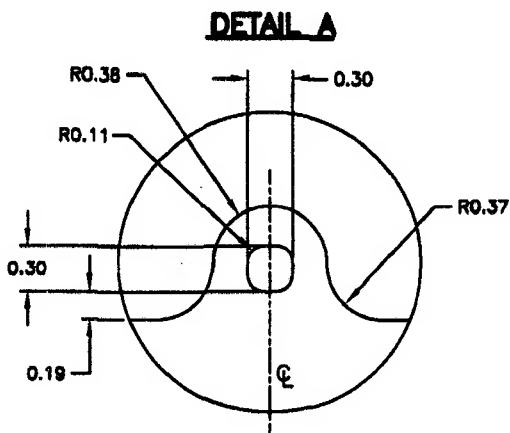
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07.02.12 *AK*

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DATE	06.10.25		TITLE	GASKET	
				SCALE	1:10



D3536-41 GASKET



10113

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO80-S-063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
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